

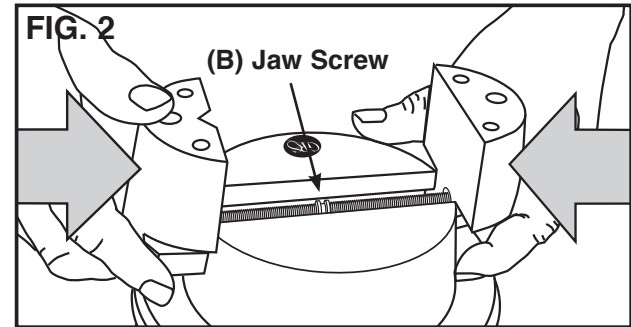
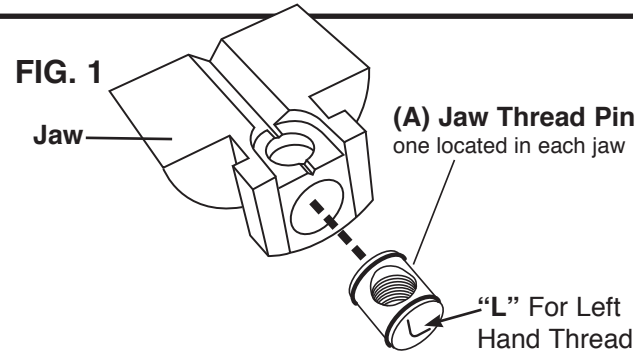
GRS[®] VISE JAW THREAD

Replacement Kit #003-627 & #003-628

First, remove the jaws by opening them as wide as possible until they come off the end of the jaw screw (**FIG. 1**). The jaw thread pin (**A**) is located on the underside of each jaw. **NOTE:** Before removing pins, locate the one with the “L”. This is the left hand thread pin and will need to be replaced with the same. Apply a small amount of synthetic grease (included in kit) to the O-rings and jaw screw before installing them. Lift the jaw screw out of the yoke and replace it. Note which side the left hand thread is on. Grease the threads and yoke well.

Start the jaw threads at the same time when replacing them (**FIG. 2**). Hold each jaw in position and turn the jaw screw (**B**) to close them. Either a large rubber band or a second person is useful to hold the jaws against the thread while the jaw screw is turned. If the jaws don't meet at the same time in the center, remove them and try starting the threads at the same time again.

Parts List: (4) 002-127 O-Ring, (1) 003-064 L.H. Jaw Pin, (1) 003-065 R.H. Jaw Pin, (1) 022-162 Non-stick Grease, PLUS...
Replacement kit #003-627 Includes (1) 003-007 Block Screw
Replacement kit #003-628 Includes (1) 003-070 Block Screw



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